

TEST REPORT IEC 61701:2011

Salt Mist Corrosion Testing of Photovoltaic (PV) Modules

Test Report Reference No.: TRPVM-2021-40733-1

Date of issue (YYYY-MM-DD): 2021-10-25

Total number of pages: 21

Name of Testing Laboratory

preparing the Report...... TAIER LABS (JIAXING) CO., LTD.



Applicant's name Zhejiang Beyondsun Green Energy Technology Co., Ltd.

Address....... No.888, Zhili Section of G318 Zhili Town, Huzhou City, Zhejiang

province, China.

Test specification....:

 Standard......
 IEC 61701:2011

 Test procedure......
 VDE-scheme ⋈

Non-standard test method: N/A

Test Report Form No.: IEC61701_B

Test Report Form Originator.....: VDE Testing and Certification Institute

Master TRF.....: Dated 2019-10

Copyright © 2017 IEC System of Conformity Assessment Schemes for Electrotechnical Equipment and Components (IECEE System). All rights reserved.

This publication may be reproduced in whole or in part for non-commercial purposes as long as the IECEE is acknowledged as copyright owner and source of the material. IECEE takes no responsibility for and will not assume liability for damages resulting from the reader's interpretation of the reproduced material due to its placement and context.

If this Test Report Form is used by non-IECEE members, the IECEE/IEC logo and the reference to the CB Scheme procedure shall be removed.

This report is not valid as a CB Test Report unless signed by an approved CB Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.

General disclaimer:

The test results presented in this report relate only to the object tested.

This report shall not be reproduced, except in full, without the written approval of the Issuing CB Testing Laboratory. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.

VDE File No.: 5019318-3972-0001/290701 VDE Renewables File No.: 10311/2021-40733

TRF No. IEC61701 B

Test item description Photov		roltaic (PV) Module(s)					
Trade Mark			Beyondsun				
Manı	ufacturer:	TSHM	450-144HW				
Mod	el/Type reference:	Zhejiar	ng Beyondsun Green Energy Te	echnology Co., Ltd.			
Ratir	ngs:	See pa	ige 6				
Resp	oonsible Testing Laboratory (as a	pplicab	ole), testing procedure and tes	sting location(s):			
	CB Laboratory:		TAIER LABS (JIAXING) CO., L	TD TTL			
Testi	ng location/ address	:	Building 7, 3556 Linggongtang Jiaxing, Zhejiang	Road, Nanhu, District,			
Teste	ed by (name, function, signature)	:	Guangyuan Chen Testing Engineer (Authorization of test report)	陈光江			
Appr	oved by (name, function, signature)	:	Chengying Shi Technical certification officer	裕成党			
_							
	Testing procedure: CTF Stage 1:						
	ng location/ address						
	ed by (name, function, signature)						
Appr	oved by (name, function, signature)	:					
	Tasting and the OTE Office O						
	Testing procedure: CTF Stage 2:						
	ng location/ address						
	ed by (name + signature)						
	essed by (name, function, signature	,					
Appr	oved by (name, function, signature)	:					
	Testing procedure: CTF Stage 3:						
	Testing procedure: CTF Stage 4:						
Testi	ng location/ address	:					
Teste	ed by (name, function, signature)	:					
Witne	essed by (name, function, signature):					
Appr	Approved by (name, function, signature):						
Supe	ervised by (name, function, signature	e) :					

List of Attachments (including a total number of pages in each attachment):				
	attachment number / number of pages			
Installation manual	N/A			
Drawings mechanical	N/A			
Circuit diagram	N/A			
Photographs	N/A			
Component datasheets / certificates	N/A			
Others:				
Product Description Sheet (Manufacturers and type references)	N/A			
List of test equipment used	N/A			
Test table for verifying other stabilization procedure	N/A			
Summary of testing:				

ummary of testing:				
Tests performed (name of test and test clause):	Testing location:			
IEC 61707:2011, Salt mist corrosion test on:	See page 2.			
□ Full-sized module for testing				
☐ Smaller representative sample module for testing				
☐ Thin-film PV module				
☐ Full-sized module for testing				
☐ Smaller representative sample module for testing				
For severity: 1 □, 3 □, 4 □, 5 □, 6 ⊠				
The modules have been tested as representative for all modules listed in VDE license 40050436, using the same BOM. All tests have been performed by TÜV Rheinland in report number 60442240 001 which has been issued on 2021-05-28. See attachment 1 for details.				
Summary of compliance with National Differences (List of countries addresse	d):			
N/A				

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

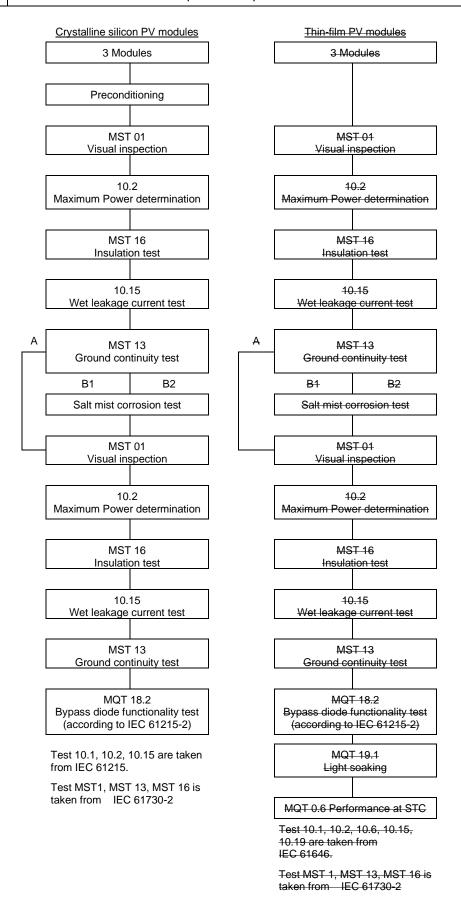
(Note: The marking plate represents all models covered by this report except for difference in electrical ratings and model designation. See "General product information" for electrical ratings for all models. As there will be other lower wattages to be covered under same report which follows same back label format.)



Test item particulars:			
Accessories and detachable parts included in the evaluation			
Mounting system used	Schletter		
Other options included	N/A		
Possible test case verdicts:			
- test case does not apply to the test object:	N/A		
- test object does meet the requirement:	P (Pass)		
- test object does not meet the requirement:	F (Fail)		
Abbreviations which may be used in the report:			
Pmax – Maximum power	HF – Humidity Freeze		
Vmp – Maximum power voltage	DH – Damp Heat		
Imp – Maximum power current	TC - Thermal Cycling		
Isc - Short circuit current	α – Current temperature coefficient		
Voc – Open circuit voltage	β – Voltage temperature coefficient		
FF – Fill factor	δ – power temperature coefficient		
STC – Standard Test Conditions (25°C, 1 000 W/m²)	NMOT – Nominal Module Operating Temperature (20°C, 800 W/m²)		
MQT – Module Quality Tests	VFMrated – Rated diode(s) forward voltage		
VFM – Measured diode(s) forward voltage	NP – Nameplate		
m_1 – the measurement uncertainty in % of laboratory for Pmax	m_2 – the measurement uncertainty in % of laboratory for Voc		
m_3 – the measurement uncertainty in % of laboratory for lsc	\emph{t}_1 – the manufacturer's rated lower production tolerance in % for Pmax		
t ₂ – the manufacturer's rated upper production tolerance in % for Voc	t₃– the manufacturer's rated upper production tolerance in % for lsc		
r – Pmax measurement reproducibility			
Testing Dates (YYYY-MM-DD)			
Date of first test item received	2020/12/30		
Dates of tests (beginning/end):	2021/01/04 – 2021/04/01		

GENERAL REMARKS:							
"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report.							
Throughout	this report a	com	ıma / ⊠ point is used a	as the	decimal sepa	rator.	
Manufacture	er's Declaration	per s	sub-clause 4.2.5 of IEC	EE 02	2:		
includes modeclaration sample(s) s representat	ore than one fact from the Manufa ubmitted for eva ive of the produce	tory lo acture aluation cts fro	er stating that the	☐ Yes ☑ Not applicable			
When differ	ences exist; the	y sha	all be identified in the G	enera	l product infor	mation section.	
Name and	address of facto	ory (fa	actories):	Al lis	sted in VDE lic	ense 40050436.	
				•			
PRODUCT	ELECTRICAL	RAT	INGS:			T.	
Module typ	е	-	TSHM450-144HW				
Voc [V]			50.43+/-4%				
Vmp [V]			42.06				
Imax [Adc]			10.70				
Isc [Adc]			11.43+/-4%				
Pmp [W]			450+/-3%				
Maximum : voltage [V]			1500				
Maximum Protection	Over-Current Rating [A]		25				
Note:							
MODULE G	ROUP ASSIGN	ME	NT:				
Sample #	Sample Group	ID	Type/model		Sam	ple S/N	Remark
M1 A		TSHM450-144HV	V	820617181200062			
M2 B1		TSHM450-144HV	V	820617181200066			
М3	B2		TSHM450-144HV	V	820617	181200067	
Supplemen	tary information	1					

Note: Deviations from test sequence are possible but must be documented.



IEC 62716:2013			
Clause	Requirement + Test	Result - Remark	Verdict

4	MARKING		Р
	Name, monogram or symbol of manufacturer :	Beyondsun	Р
	Type or model number:	TSHM450-144HW	Р
	Serial number:	See page 6	Р
	Polarity of terminals or leads:	+/- sign on connector	Р
	Maximum system voltage:	1500V	Р
	The date and place of manufacture::	Traceable by serial number	Р

	Initial examination	All modules	Р
10	Preconditioning	5 Wh/m ²	Р
10.1	Visual inspection	See attached TÜV Reports	Р
10.2	Maximum power determination	See attached TÜV Reports	Р
10.3	Insulation test	See attached TÜV Reports	Р
10.15	Wet leakage current test / Wet insulation test .:	See attached TÜV Reports	Р
MST13	Ground continuity test	See attached TÜV Reports	Р

Group A	Control Module	Sample Group ID A	Р
---------	----------------	-------------------	---

Group B	2 Modules	Sample Group ID B	Р
	Salt mist corrosion test:	See attached TÜV Reports	Р

	Final measurement	All modules	Р
10.1	Visual inspection:	See attached TÜV Reports	Р
10.2	Maximum power determination / Electrical performance measurement:	See attached TÜV Reports	Р
10.3	Insulation test:	See attached TÜV Reports	Р
10.15	Wet leakage current test:	See attached TÜV Reports	Р
MST13	Ground continuity test:	See attached TÜV Reports	Р
Diode	Bypass diode functionality test:	See attached TÜV Reports	Р
10.19	Light soaking:		N/A
10.6	Performance at STC:		N/A

ATTACHMENT 1:

Produkte Products



Prüfbericht-Nr.: Test Report No.:	60442240 001	Auftrags-Nr.: Order No.:	244244351	Seite 1 von 13 Page 1 of 13		
Kunden-Referenz-Nr.: Client Reference No.:	2254907	Auftragsdatum: Order date:	30/05/2019			
Auftraggeber: Client:	Zhejiang Beyondsun Gree No.888 Zhili Section of G318			nce,China		
Prüfgegenstand: Test item:	Photovoltaic (PV) Module(s)	Photovoltaic (PV) Module(s)				
Bezeichnung / Typ-Nr.: Identification / Type No.:	See module type designation	n list on page 3				
Auftrags-Inhalt: Order content:	Salt mist corrosion testing o	f photovoltaic (PV) m	odules			
Prüfgrundlage:	IEC 61701:2011, EN 61701:	2012 severity 6				
Test specification:	Salt mist corrosion testing of	f photovoltaic (PV) m	odules			
Ware neingangsdatum: Date of receipt:	30/12/2020					
Prüfmuster-Nr.: Test sample No.:	See page 9	hai)				
Prüfzeitraum: Testing period:	04/01/2021 – 01/04/2021					
Ort der Prüfung: Place of testing:	TÜV Rheinland (Shanghai) Co., Ltd.					
Prüflaboratorium: Testing laboratory:	TÜV Rheinland (Shanghai) Co., Ltd.	Detailed photo documentation see appendix to this report				
Prüfergebnis*: Test result*:	Pass					
geprüft von / tested by:		kontrolliert von /	reviewed by:			
28/05/2021 Joy Sun / Pro	oject Engineer	28/05/2021 Lei C. L	Chen / Review er	Chen		
Datum Name / Stelle	ung Unterschrift		e / Stellung	Unterschrift Signature		
Sonstiges / Other: - Basic qualification for p - Valid in conjunction with	age 3 listed module types. h TÜV Rheinland certificate P\ ial combinations as listed in C	√ 50481089.				
Zustand des Prüfgeger Condition of the test item	nstandes bei Anlieferung: n at delivery:	Prüfmuster vollstä Test item comple	•	•		
* Legende: 1 = sehr gut P(ass) = entspricht o. Legend: 1 = very good P(ass) = passed a.m	2 = good 3 = satisfactory	nicht o.g. Prüfgrundlage(n) N 4	/A = nicht anwendbar N = sufficient 5	= mangelhaft I/T = nicht getestet = poor VT = not tested		
Dieser Prüfbericht bez auszugsweise vervi This test report only relates t	zieht sich nur auf das o.g. Prüfn elfältigt werden. Dieser Bericht o the a.m. test sample. Without p licated in extracts. This test repor	nuster und darf ohne C berechtigt nicht zur V permission of the test ce	Genehmigung der F erwendung eines P nter this test report i	Prüfstelle nicht rüfzeichens.		

TÜV Rheinland (Shanghai) Co., Ltd. TÜV Rheinland Building, No. 177, Lane 777, West Guangzhong Road, Zhabei District, Shanghai 200072, P.R. China



 Prüfbericht-Nr.: 50289053 001
 Seite 2 von 13

 Test Report No.:
 Page 2 of 13

Liste der verwendeten Prüfmittel List of used test equipment

Prüfmittel Prüfmittel-Nr. / ID-Nr. Nächste Kalibri Test equipment Equipment No. / ID-No. Next calibrat	
--	--

All equipment used for tests, including equipment for subsidiary measurements having a significant effect on the accuracy or validity of the result of the test is calibrated before being put into service.

The laboratory has an established programme and procedure for the calibration of its equipment according to EN ISO/IEC 17025 (Reg. no.: D-PL-11097-02-01).



 Prüfbericht-Nr.: 50289053 001
 Seite 3 von 13

 Test Report No.:
 Page 3 of 13

Produktbeschreibung Product description

1 Produktdetails

Product details

New model types:

Max. System Voltage: up to 1500 VDC (Voc at STC):

With 1/2 cut mono c-Si cells:

TSHMxxx-144HW (xxx=435-465, in steps of 5, 144 cells)

TSHMxxx-132HW (xxx=400-425, in steps of 5, 132 cells)

TSHMxxx-120HW (xxx=365-385, in steps of 5, 120 cells)

TSHMxxx-108HW (xxx=330-345, in steps of 5, 108 cells)

TSHMxxx-96HW (xxx=290-305, in steps of 5, 96 cells)

TSHMxxx-72HW (xxx=220-230, in steps of 5, 72 cells)

Max. System Voltage: up to 1000 VDC (Voc at STC):

TSHMxxx-144W (xxx=435-465, in steps of 5, 144 cells)

TSHMxxx-132W (xxx=400-425, in steps of 5, 132 cells)

TSHMxxx-120W (xxx=365-385, in steps of 5, 120 cells)

TSHMxxx-108W (xxx=330-345, in steps of 5, 108 cells) TSHMxxx-96W (xxx=290-305, in steps of 5, 96 cells)

TSHMxxx-72W (xxx=220-230, in steps of 5, 72 cells)

xxx represents output power in Wp

2 Adresse(n) der Fertigungsstätte(n)

Address(es) of the manufacturing site(s)

Name / Description:	Zhejiang Beyondsun Green Energy Technology Co., Ltd.
Street:	No.888 Zhili Section of G318 Zhili Town
Postcode / City, Country:	313008 / Huzhou City, Zhejiang Province, China
Type of production:	c-Si PV-module production
Inspection report No / Inspection date	60414818 001 / 27/08/2020

3 History of certification

N/A



 Prüfbericht-Nr.:
 60442240 001
 Seite 4 von 13

 Test Report No.:
 Page 4 of 13

Produktbeschreibung Product description

4 Zusammenfassung der Prüfergebnisse Summary of test results

According to the inquiry the resistance to salt mist of photovoltaic (PV) modules should be assessed in accordance with IEC 61701:2011, EN 61701:2012 severity 6.

For the qualification of the modules to this tests initial and final control measurements were performed before and after the salt mist corrosion testing. The measurements included relative power measurements, insulation testing and visual inspection. The maximum permissible power degradation of 5% must not be exceeded. Furthermore the minimum requirements for the insulation test and wet leakage test as defined in IEC 61215:2005 10.3 and 10.15 have to be met. No major visual defects as defined in IEC 61215 shall occur.

The test of the requirements of IEC 61701:2011, EN 61701:2012 were performed on module type CHSM6612P/HV-340 as representative module and the test results are all fulfilled according to its regulations of the pass criteria. The above listed module types have been fully certified according to the IEC 61215-1:2016, IEC 61215-1:2016, IEC 61215-1:2016, IEC 61215-1:2016, IEC 61215-1:2016; EN 61215-2:2017; EN IEC 61730-1:2018; EN IEC 61730-2:2018 standards before salt mist resistance test was applied.

- This is a basic qualification testing according to standard IEC 61701:2011, EN 61701:2012 severity 6. The tests were performed on TSHM450-144HW as representative model. The test results are documented within this test report.
- The materials and modifications in below table have been approved on module with glass-backsheet construction module under 1500V maximum system voltage according to standard IEC 61215-2:2016 and IEC 61730-2:2016. Following materials are not the critical materials for salt mist corrosion testing. No additional testing is considered necessary for the following modifications.

Object	Manufacturer / trademark	Type / model	Technical data / ratings	Previous approved test report No.
Cell connectors	Jiangyin ESUN new materials technology Co., Ltd.	Sn60Pb40	L(mm)xT(mm) 1.0x0.23/0.25/0.27	60410450 001
Cell connectors	Changzhou Greateen New Energy Technology	Sn60Pb40	L(mm)xT(mm) 1.0x0.23/0.25/0.27	60410450 001
Cell connectors	Co., Ltd	Sn60Pb40	Ф=0.32mm	60410450 002
Cell connectors	Changzhou Benjamin photovoltaic New material Technology Co Ltd.	Sn60Pb40	Ф=0.35mm/0.32mm	60410450 003
String connectors	Jiangyin ESUN new materials technology Co., Ltd.	Sn60Pb40	L(mm)xT(mm) 5.0x0.35 6.0x0.35	60410450 001
String connectors	Changzhou Greateen New Energy Technology Co., Ltd	Sn60Pb40	L(mm)xT(mm) 6.0x0.35	60410450 001



 Prüfbericht-Nr.:
 60442240 001
 Seite 5 von 13

 Test Report No.:
 Page 5 of 13

Produktbeschreibung Product description

String connectors	Changzhou Benjamin photovoltaic New material Technology Co Ltd.	Sn60Pb40	L(mm)xT(mm) 5.0x0.35	60410450 003
Bypass diode	ChangZhou Star Sea Electronics Co.,Ltd.	FMK4525A for FT50xy(x=1)	Tj max =200°C	60410450 001

The appendix of this test report includes the following annexes (12 Pages):

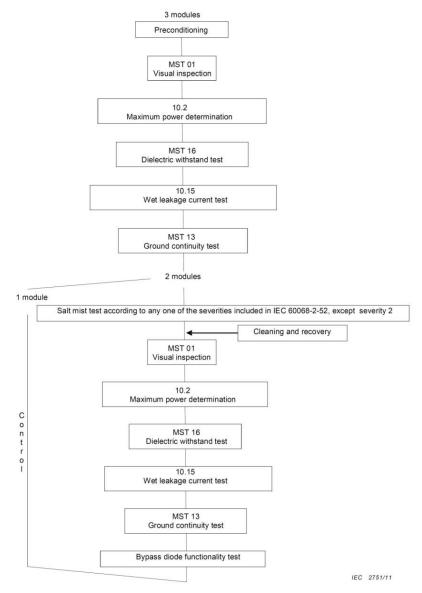
Annex 1: Constructional Data Form (CDF)

Annex 2: Photos of module Annex 3: Measurement reports Products



	Prüfbericht-Nr.: 60442240 001 Test Report No.: Seite 6 von 1 Page 6 of 1			
Absatz	IEC 61701:2011, EN 61701:2012 severity 6	Messergebnisse - Bemerkungen	Bewertung	
Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation	

Test Procedures:



- NOTE 1 Preconditioning and tests 10.2 and 10.15 are taken from IEC 61215. Tests MST 01, MST 13 and MST 16 are taken from IEC 61730-2.
- NOTE 2 The control module should be used as a check every time the test modules are measured to evaluate the effect of the salt mist test.



	Prüfbericht-Nr.:60442240 001Seite 7 vonTest Report No.:Page 7 of				
Absatz	IEC 61701:2011, EN 61701:2012 severity 6	Messergebnisse - Bemerkungen	Bewertung		
Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation		

- Lis	t of test samples		
Module type	: TSHM450-144HW		
Sample No.	Sample S/N	Remarks / constructional characteristics	500
1	820617181200062	Front cover: 3.2 mm Tempered Low Iron Pattern Glass with AR from Flat Glass Group Co., Ltd. Rear cover: Cynagard205A(R) from Cybrid tecnologies Inc. Solar cell: 166S-9BB (mono c-Si with 9 dotted busbars) from Zhejiang Beyondsun PV Co., Ltd Encapsulation material: F406P and TF8 from Hangzhou First PV Material Co., Ltd. Frame: Anodized Aluminium Alloy 6005-T5 from Huzhou Bei Sheng aluminum technology Co.,LTD, thickness=35mm Frame and junction box adhesive: HT906Z, Color: White from	
2	820617181200066	Shanghai Huitian New Chemical Material Co., Ltd. String connector: Sn60Pb40 from Changzhou Greateen New Energy Technology Co.,Ltd. L(mm)xT(mm)=5.0x0.35 Cell connector: Sn60Pb40 from Changzhou Greateen New Energy Technology Co.,Ltd. Φ=0.35mm Junction box: FT50xy from Zhejiang Renhe Photovoltaic Technology Co., Ltd. Cable: H1Z2Z2-K 1X1,535mm² from Zhejiang Renhe Photovoltaic Technology Co., Ltd.	
3	820617181200067	Connectors: 05-8 from Zhejiang Renhe Photovoltaic Technology Co., Ltd. Bypass diode: FMK4530T from Zhejiang Renhe Photovoltaic Technology Co., Ltd. Potting material: 5299W-S from Shanghai Huitan New Material Co., Ltd. Fixing tape: UV-1 from 3M. Fluxing agent: SF56 from Singapore Asahi Chemical & Solder Industries Pte Ltd Insulation tape: BEC-201 from SuZhou First PV Material Co., Ltd.	



Prüfbericht-Nr.: 60442240 001 Test Report No.: Seite 8 vo			
Absatz	IEC 61701:2011, EN 61701:2012 severity 6	Messergebnisse - Bemerkungen	Bewertung
Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation

6.2 c)	Visual inspection (Initial)					
Test Dat	e [DD/MM/YYYY]	05/01/2021	6. <u> </u>			
	Sample No.	Nature and position of initial findings				
	1	No visual defects	Р			
	2	No visual defects	Р			
	3	No visual defects	Р			
Supplem	entary information: N	/A				

6.2 a) Max	Maximum power determination (Initial)						
Test Date [DD/MM/YYYY] 06/01/2021							
Module temper	ature [°C]		Corrected to	25		32	
Irradiance [W/m²] 1000			1 -				
Sample No.	P _{max} [W]	V _{mpp} [V]	Impp [A]	V _∞ [V]	I _{sc} [A]	FF [%]	
1	452.2	41.63	10.864	49.66	11.347	80.3	i.—.
2	453.4	42.01	10.793	49.73	11.374	80.2	70-8
3	451.9	41.92	10.779	49.68	11.352	80.1	r—
Supplementary	Supplementary information: N/A						



	ericht-Nr.: 60442240 001 eport No.:	Seite 9 von 13 Page 9 of 13			
Absatz	IEC 61701:2011, EN 61701:2012 severity 6	Messergebnisse - Bemerkungen	Bewertung		
Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation		

6.2 e) Di	Dielectric withstand test (Initial)							
Test Date [DD/MM/YYYY] 08/01/2021								
Maximum s	ystem voltage [V _D	c]		1500				
High voltage	applied [V _{DC}]			8000				
Insulation resistance measured at [VDC] 1500				_				
Commis N	Measured Area Result* Dielectric breakdown		eakdown					
Sample N	o. [GΩ]	[m²]	[GΩ × m²]	Yes (description)	No			
1	57.70	2.17	125.21	-	No	Р		
2	51.70	2.17	112.19	-	No	Р		
3	44.10	2.17	95.70	-	No	Р		
* Minimum r	* Minimum requirement acc. to the standard is 0.04 $G\Omega^*m^2$							
Supplement	ary information: -							

6.2 b) We	/et leakage current test (Initial)				
Test Date [DI	D/MM/YYYY]	08/01/2021			
Insulation res	istance measured at [V _{DC}]	1500			
Solution resis	tivity [Ωcm]	< 3,500			
Solution temp	perature [°C]	22 ± 3	22±3		
	Measured	Area	Result*		
Sample No	· [MΩ]	[m²]	$[M\Omega \times m^2]$		
1	27800.0	2.17	60326.0	Р	
2	3000.0	2.17	6510.0	Р	
3	28300.0	2.17	61411.0	Р	
* Minimum requirement acc. to the standard is 40 M Ω × m 2					
Supplementa	ry information: -				



Prüfbericht-Nr.: 60442240 001 Test Report No.: Seite 10 von Page 10 of				
Absatz	IEC 61701:2011, EN 61701:2012 severity 6	Messergebnisse - Bemerkungen	Bewertung	
Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation	

6.2 d)	Groun	d continuity test (Initial)			
Test Date	e [DD/N	IM/YYYY]	08/01/2021		
Maximur	n over-c	current protection rating [A]	25		1
Current a	pplied [A]	62.5		1
Location	of desig	gnated grounding point	At the longer side of frame		1
Location of second contacting point		nd contacting point	Adjacent side with greates grounding point; At the center of another lor		
			At the center of another sh	orter side.	
Sample	e No.	Position in test sequence	Voltage [mV]	Resistance [mΩ]	1
			66.5	1.064	
1		Reference sample	65.8	1.053	Р
			65.2	1.043	
			65.1	1.042	
2		Salt mist corrosion test	67.4	1.078	Р
			66.3	1.061	
			64.2	1.027	
3		Salt mist corrosion test	64.9	1.038	Р
			65.3	1.045	

7	Salt mist corros	on test	
Test Date	[DD/MM/YYYY] s	tart / end 15/01/2021 – 15/03/2021	
NaCI - co	ncentration [%]	5	
Course of cycle (7 days)		- Spraying: 2h / 15 - 35°C / reaction of NaCl - Humidity storage: 20-22h / 40°C / RH 93% - After four periods of spraying and humidity storage, storage period under standard atmosphere: 3 days / 2 RH 45%-55%	one /3°C /
Duration		8 cycles = 56 days	
Sa	mple No.	-	_
	2 —		
3		_	
Suppleme	entary information	N/A	



	richt-Nr.: 60442240 001 eport No.:	Seite 11 von 13 Page 11 of 13		
Absatz	IEC 61701:2011, EN 61701:2012 severity 6	Messergebnisse - Bemerkungen	Bewertung	
Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation	

9.2 c)	Visual inspection after salt mist corrosion test				
Test Date [DD/MM/YYYY]		15/03/2021			
Sample No.		Nature and position of findings	10 		
2		Nature and position of findings	4		
3		Nature and position of findings	_		
Supplementary information: N/A					

9.2 a) Maxi	Maximum power determination after salt mist corrosion test							
Test Date [DD/MM/YYYY] 30/03/2021								
Module tempera	ature [°C]		Corrected	to 25				
Irradiance [W/n	Irradiance [W/m²] 1000				·			
Sample No.	P _{max} [W]	V _{mpp} [V]	I _{mpp} [A]	V _∞ [V]	I _{sc} [A]	FF [%]	Degradation [%]	
2	447.1	52.68	10.726	49.70	11.192	80.4	-1.39	Р
3	445.5	41.59	10.710	49.69	11.144	80.5	-1.42	Р
Supplementary information: The maximum allowable Pmax degradation after this test is 5%.								

9.2 e) Di	Dielectric withstand test after salt mist corrosion test					
Test Date [DD/MM/YYYY] 29/03/2021						
Maximum system voltage [V _{DC}] 1500						
High voltage	applied [V _{DC}]			8000		
Insulation re	sistance measure	d at [V _{DC}]		1500		
0	Measured	Area	Result*	Dielectric breakdown		
Sample N	o. [GΩ]	[m²]	$[G\Omega \times m^2]$	Yes (description)	No	
2	3.76	2.17	8.16	-	No	Р
3	3 5.95 2.17 12.91 - No				Р	
* Minimum r	equirement acc. to	the standa	ard is 0.04 GΩ'	*m²		
Supplement	ary information: N	/A				



Prüfbericht-Nr.: 60442240 001 Test Report No.: Seite 12 v				
Absatz	IEC 61701:2011, EN 61701:2012 severity 6	Messergebnisse - Bemerkungen	Bewertung	
Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation	

9.2 b) W	Wet leakage current test after salt mist corrosion test				
Test Date [D	D/MM/YYYY]	29/03/2021		_	
Insulation re	sistance measured at [VDC]	1500			
Solution resi	stivity [Ω cm]	< 3,500		Р	
Solution temperature [°C]		22 ± 3		Р	
Cample No	Measured	Area	Result*		
Sample No	[ΜΩ]	[m²]	[MΩ × m²]	-	
2	5470.0	2.17	11869.9	Р	
3	4870.0	2.17	10567.9	Р	
* Minimum requirement acc. to the standard is 40 M $\!\Omega$ × m 2					
Supplementary information: N/A					

9.2 d)	9.2 d) Ground continuity test after salt mist corrosion test					
Test Date	[DD/M	M/YYYY]	29/03/2021			
Maximum	over-c	urrent protection rating [A]	25			
Current ap	plied [A]	62.5			
Location o	of desig	nated grounding point	At the longer side of frame			
Location of second contacting point		nd contacting point	Adjacent side with greatest distance from the grounding point; At the center of another longer side;		1 -	
			At the center of another shorter side.			
Sample	No.	Position in test sequence	Voltage [mV]	Resistance [mΩ]		
2		Salt mist corrosion test	49.5 51.2 50.3	0.792 0.819 0.805	Р	
3		Salt mist corrosion test	56.2 60.1 57.8	0.899 0.962 0.925	Р	
Supplementary information: N/A						



	ericht-Nr.: 60442240 001 eport No.:	Seite 13 von 13 Page 13 of 13		
Absatz	IEC 61701:2011, EN 61701:2012 severity 6	Messergebnisse - Bemerkungen	Bewertung	
Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation	

9.2 f) B	ypass	pass diode functional test after salt mist corrosion test					
Test Date [DD/MM/YYYY]				01/04/2021			
Number of diodes in junction box				3		1	
Diode manufacturer				ZHEJIANG RENHE PHOTOVOLTAIC TECHNOLOGY CO.,LTD.		_	
Diode type designation				FMK4530T		1	
Max. permissible junction temperature Tj _{max} [°C] (according to diode datasheet)				200			
Sample N	No.	Diode 1		Diode 2	Diode 3		
2		Functional	Functional		Functional	Р	
3		Functional	F	unctional	Functional	Р	
Supplemen	ntary info	ormation: N/A	1			1	